



**OJSC MAGNITOGORSK IRON & STEEL WORKS** Reference: **STM/SM 980845**  
**93, KIROVA ST., MAGNITOGORSK,** Project Number: **2737222**  
**CHELYABINSK REGION,**  
**RUSSIAN FEDERATION, 455002**

ATTN: Mr. Alexandre Gladskikh.

## **Steel Mill Process and Facility Approval** **ABS Approval of OJSC “Magnitogorsk Iron and Steel Works”**

We have received the ABS Plant Survey report PB2249086 dated 13 December 2012 together with your submittals of February, March, April and October 2012 together with email discussion relative to the subject. With regard thereto we advise that OJSC “Magnitogorsk Iron and Steel Works”, Chelyabinsk Region, Russian Federation is considered approved to supply ABS ordinary & higher strength hull steel as outlined below, provided the *ABS Materials and Welding Rules Part 2 (2012)* are adhered to in all respects and all production and inspection are carried out to the satisfaction of the attending ABS Surveyor.

<b>Product</b>	<b>:</b>	<b>Plates</b>
<b>ABS Grades</b>	<b>:</b>	<b>A/B/D including Z35</b>
<b>Maximum Thickness</b>	<b>:</b>	<b>65 mm</b>
<b>Steel Making</b>	<b>:</b>	<b>BOF</b>
<b>Deoxidation Practice</b>	<b>:</b>	<b>Aluminium Killed</b>
<b>Fine Grain Practice</b>	<b>:</b>	<b>Aluminium + Niobium + Titanium + Vanadium</b>
<b>Casting Process</b>	<b>:</b>	<b>Continuously Cast</b>
<b>Heat Treatment</b>	<b>:</b>	<b>Thermomechanical with Accelerated Cooling</b>
<b>Marking</b>	<b>:</b>	<b>AB/A, AB/B &amp; AB/DN and AB/A Z35, AB/B Z35 &amp; AB/DN Z35</b>

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<b>Deoxidation Practice</b>	<b>:</b>	<b>Aluminium Killed</b>
<b>Fine Grain Practice</b>	<b>:</b>	<b>Aluminium + Niobium + Titanium + Vanadium</b>
<b>Casting Process</b>	<b>:</b>	<b>Continuously Cast</b>
<b>Heat Treatment</b>	<b>:</b>	<b>Thermomechanical with Accelerated Cooling</b>
<b>Marking</b>	<b>:</b>	<b>AB/AH 32/36, &amp; AB/DH 32/36N; AB/AH 32/36 Z35 &amp; AB/DH 32/36N Z35</b>

A copy of the documentation appropriately stamped to indicate our review is being retained. The approval is valid for five years from the date of the Plant Survey. Renewal of approval is to be sought by the subject facility prior to the five year expiry date. It is the responsibility of the facility to inform ABS of any changes in manufacturing parameters.

Our invoice to cover the cost of this review is subject to separate correspondence. If you have any questions regarding the above review please contact Simon Mills at the following e-mail address [smills@eagle.org](mailto:smills@eagle.org).

Very truly yours

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**Satya Meruva**  
Senior Materials Engineer  
London Offshore Engineering Department

CC: ABS St. Petersburg  
EC: ABS Houston Materials Dept



## Drawing List

<b>Engineering Office:</b>	London Engineering Department	
<b>Submitter:</b>	JSC MAGNITOGORSK IRON & STEEL WORKS	
<b>Drawing No</b>	<b>Revision No</b>	<b>Drawing Title</b>
Annex 1_BOF Shop Process Flow	-	Annex 1_BOF Shop Process Flow
Annex 2_Hot Rolling Shop 9_Control Scheme	-	Annex 2_Hot Rolling Shop 9_Control Scheme
ISO/Ts 16949 for ABS	-	QA Approval Certificate for ABS
ISO_9001_2008_anlg_2011-12-17	-	ISO_9001_2008_anlg_2011-12-17
Correspondence	-	Email 16.02.12 MMK Steel Mill Approval
A5 BA 86-1	-	GL Approval Certificate
A5 BA 86-2	-	DNV Certificate of Approval
A5 BA 86-3	-	RMRS Manufacturer Approval Certificate
A5 B 5G 9	-	RMRS Certificate of Approval
Correspondence	-	Email dtd 28 04 2012
Annex 1	-	NDT report
Annex 3.1	-	Quality Control in BOF Shop
Annex 3.2	-	Quality Control in Hot Rolling Shop 9
Annex 4	-	Calibration Schedule 2012 for Hot Rolling Shop
Annex 5	-	Repair Schedule for 2012
Answers to additional questions from ABS	-	Answers to additional questions from ABS
ENG 2	-	Personnel of OJSC MMK Testing Laboratory
Correspondence	-	Email dtd 12 01 2012
MMK Steel Mill Approval Request	-	MMK Steel Mill Approval Request
Correspondence	-	Email dtd 16 03 2012
Further NDT test results	-	Further NDT test results
Correspondence	-	Email dtd 24 08 2012
29587/A0 BV	-	BV Approval Certificate D
29588/A0 BV	-	BV Approval Certificate DH36
Correspondence	-	Email dtd 24 09 2012
Correspondence	-	Email dtd 02 10 2012
Correspondence	-	Email dtd 17 12 2012
PB2249086	-	Plant Survey Report
Technical Report and Conclusions Plate Certification for Rolling Mill 5000	-	Technical Report and Conclusions Plate Certification for Rolling Mill 5000
34/148-2010	-	Technical Report NDT and Weldability Test Results
Report BV D_D36	-	Report BV D_D36
Report BV Weldability D36	-	Report BV Weldability D36